





#### **Main Features**

- Compact and heavy-duty industrial design
- Interface: CANopen / CAN
- Housing: 58 mm Ø
- Solid / hollow shaft: 6 or 10 mm  $\varnothing$  / 15 mm  $\varnothing$
- Through hollow shaft: 12 mm  $\varnothing$
- Max. 65536 steps per revolution (16 Bit)
- Max. 16384 revolutions (14 Bit)
- Velocity- and Acceleration- output

#### **Mechanical Structure**

- Aluminium flange and housing
- Stainless steel shaft
- Optional: Stainless steel flange/ housing
- Precision ball bearings with sealing or cover rings
- Code disc made of unbreakable and durable plastic

#### **Software Features**

- Direction of rotation (complement)
- Resolution per revolution
- Total resolution
- Preset value
- Two limit switches and eight cams
- Baud rate and CAN-identifier
- Transmission mode: Polled mode, cyclic mode, sync mode, LSS

#### **Electrical Features**

- Temperature insensitive IR-opto-receiver-asic with integrated signal conditioning
- Connection cap: Status indication with two LEDs
- Highly integrated circuit in SMD-technology
- Polarity inversion protection
- Over-voltage-peak protection





## **Technical Data**

#### **Electrical Data**

Interface	Transceiver according ISO 11898, galvanically isolated by opto-couplers	
Transmission rate	max. 1 MBaud	
Device addressing	Programmable via SDO telegrams	
	Encoder with Connection Cap (0CC):	
	Additional adjustable by rotary switches in connection cap	
Supply voltage	10 – 30* V DC (absolute limits)	
Current consumption	Multiturn: max. 230 mA with 10 V DC, max. 100 mA with 24 V DC	
	Singleturn: max. 100 mA with 10 V DC, max. 60 mA with 24 V DC	
Power consumption	max. 2.5 Watts	
Step frequency LSB	800 kHz	
Accuracy of division	± ½ LSB (12 bit), ± 2 LSB (16 bit)	
EMC	Emitted interference: EN 61000-6-4	
	Noise immunity: EN 61000-6-2	
Electrical lifetime	> 10 <sup>5</sup> h	

<sup>\*</sup>Absolute rotary encoders should be connected only to subsequent electronics whose power supplies comply with EN 50178 (protective low voltage)

## **Mechanical Data**

Housing	Aluminium, optional stainless steel	
Lifetime	Dependent on shaft version and shaft loading – refer to table	
Max. shaft loading	Axial 40 N, radial 110 N	
Inertia of rotor	≤ 30 gcm <sup>2</sup>	
Friction torque	≤ 3 Ncm (without shaft sealing)	
RPM (continuous operation)	Singleturn: max. 12,000 RPM	
	Multiturn: max. 6,000 RPM	
Shock (EN 60068-2-27)	≤ 100 g (half sine, 6 ms)	
Permanent shock (EN 60028-2-29)	≤ 10 g (half sine, 16 ms)	
Vibration (EN 60068-2-6)	≤ 10 g (10 Hz 2000 Hz)	
	≤ 10 g (10 Hz 1,000 Hz) (with Connection Cap)	
Weight (standard version)	Singleturn: ≈ 300 g	
	Multiturn: ≈ 400 g	
Weight (with connection cap)	Singleturn: ≈ 500 g	
	Multiturn: ≈ 700 g	





Weight (stainless steel version) Singlet		: ≈ 400 g		
	Multiturn:	≈ 500 g		
Weight	Singleturn	: ≈ 1,100 g		
(stainless steel version with	Multiturn:	≈ 1,200 g		
connection cap)				
Flange	Sync	chro (S)	Clamp (C)	Hollow shaft (B)
Shaft diameter	6 mm	10 mm	10 mm	15 mm
	40	00	00 mm	
Shaft length	10 mm	20mm	20 mm	-

## Minimum (mechanical) lifetime

Flange	Lifetime in 10 <sup>8</sup> revolutions with F <sub>a</sub> / F <sub>r</sub>		F <sub>r</sub>
	40 N / 60 N	40 N / 80 N	40 N / 110 N
C10 (Clamp flange 10 x 20)	247	104	40
S10 (Synchro flange 10 x 20)	262	110	42
S06 (Synchro flange 6 x 10) without shaft sealing	822	347	133

S06 (Synchro flange 6 x 10) with shaft sealing: max. 20 N axial, 80 N radial

# **Environmental Conditions**

Operating temperature	- 40 +85 ℃ *
Storage temperature	- 40 + 85 °C *
Humidity	98 % (without liquid state)
Protection class (EN 60529)	Casing side: IP 65
	Casing side: IP 54 (Connector exit axial 9 pin D-Sub)
	Shaft side: IP 64 (optional with shaft sealing: IP66)
Heavy Duty	Casing side: IP 67
Protection class (EN 60529)	Shaft side: IP 66

<sup>\*</sup> Cable exit: -30  $\dots$  + 70 °C (static), -5  $\dots$  + 70 °C (flexing)

# Conformity

	-For use in NFPA 79 Applications only -Adapters providing field wiring means are available from the manufacturer. Refer to manufacturers information.
CE	





### Interface

#### Configuration

The standard configuration of the encoder is: node number 32 and baudrate 20KBaud. For adapting the encoder for a respective application the customer could use SDO telegrams. Valid baudrate range is 20 kBaud up to 1MBaud and for the node number from 0 to 89.

Remark: The encoder adds internal 1 to the adjusted device address.

#### **Electrical Interface**

There are various electrical connecting options like 5 pin M12 connector. The encoder can be connected in the following versions:

- 5 pin M12 male connector and one 5 pin M12 male
- 5 pin M12 connector and venting element
- 9 pin D-Sub connector or cable exit (not available for Heavy Duty version)

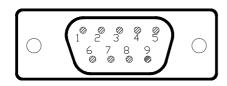
	9 pin D-Sub (Not available for HD-version and radial exit)	5 pin M12	open cable
Signal	Pin	Pin	
(CAN Ground)	3	1	green
24 V power supply	9	2	white
0 V power supply	6	3	brown
CAN High	7	4	yellow
CAN Low	2	5	pink

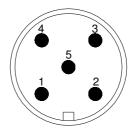
#### **Bus In**

9 pin D-Sub connector

#### Bus In

5 pin M12 connector male

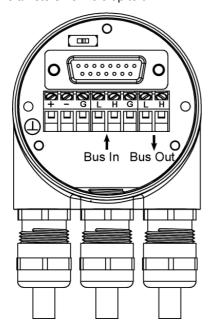






### Installation connection cap

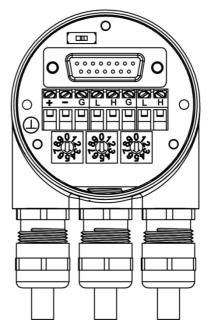
The rotary encoder is connected with two or three cables depending on whether the power supply is integrated into the bus cable or connected separately. If the power supply is integrated into the bus cable, one of the cable glands can be fitted with a plug. The cable glands are suitable for cable diameters from 6.5 up to 9 mm.



Clamp	Description	
$\perp$	Ground	
+	1030 V Supply	voltage
-	0 V Supply volta	ıge
G (left)	CAN Ground	(Bus In)
L (left)	CAN Low	(Bus In)
H (left)	CAN High	(Bus In)
G (right)	CAN Ground	(Bus Out)
L (right)	CAN Low	(Bus Out)
H (right)	CAN High	(Bus Out)

### **Configuration connection cap**

The setting of the node number is achieved by 2 turn-switches in the connection cap. Possible addresses lie between 0 and 89 whereby every address can only be used once. **Inside the encoder the defined address is increased by one.** The connection cap can easily be opened for installation by removing the two cap screws.



A termination resistor is integrated in the connection cap. The resistor must be switched on if the encoder is connected at the end or at the beginning of the bus. Separation of Bus In and Bus Out signals if termination resistor is activated. Resistor:

Last	Device	Dev	ice X
	$R_{T}$		$R_T$
ON		ON	





# Connection cap with round connector

This connection cap type has one or two 5 pin round connectors in M12 version. All other cable glands are replaced by blind caps.

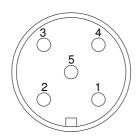
Following table indicates pinning of the micro style connector:

BUS IN	B	us	In
--------	---	----	----

5 pin circular connector M12 Pinning (Male)

R	II C	0	ut

5 pin circular connector M12 Pinning (Female)

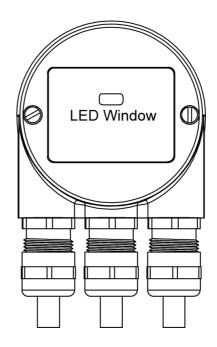


Pin number	Signal
1	(CAN Ground)
2	1030 V Supply voltage
3	0 V Supply voltage
4	CAN High
5	CAN Low

### Diagnostic connection cap

Two LEDs on the backside of the connection cap show the operating status of the encoder.

This can be very useful for installing and setting-up the encoder







# **Programmable Encoder - Parameter**

Operating Parameters	This parameter determines the counting direction, in which the output code increases or decreases. As an important operating parameter the code sequence (complement) can be programmed.
Resolution per Revolution	The parameter resolution per revolution is used to program the desired number of steps per revolution.
Total Resolution	This parameter is used to program the desired number of measuring units over the total measuring range. This value may not exceed the total resolution of the absolute rotary encoder. If the encoder is used in a continuous measuring application, certain rules for the setting of this parameter must be followed. These rules are outlined in the manual.
Preset Value	The preset value is the desired position value, which should be reached at a certain physical position of the axis. The position value is set to the desired process value by the parameter pre-set.
Limit Switch, Min. and Max.	Two position values can be programmed as limit switches. By reaching these values one bit of the 32-bit process value is set to high.
Cam	Eight position values can be programmed as cams. By reaching these values bits in object 6300h Cam state register are set.

# **Programmable CAN Transmission Modes**

Polled Mode	By a remote-transmission-request telegram the connected host calls for the current process value. The absolute rotary encoder reads the current position value, calculates eventually set-parameters and sends back the obtained process value by the same identifier.
Cyclic Mode	The absolute rotary encoder transmits cyclically - without being called by the host - the current process value. The cycle time can be programmed in milliseconds for values between 1 ms and 65536 ms.
Sync Mode	After receiving a sync telegram by the host, the absolute rotary encoder answers with the current process value. If more than one node number (encoder) shall answer after receiving a sync telegram, the answer telegrams of the nodes will be received by the host in order of their node numbers. The programming of an offset-time is not necessary. If a node should not answer after each sync telegram on the CAN network, the parameter sync counter can be programmed to skip a certain number of sync telegrams before answering again.



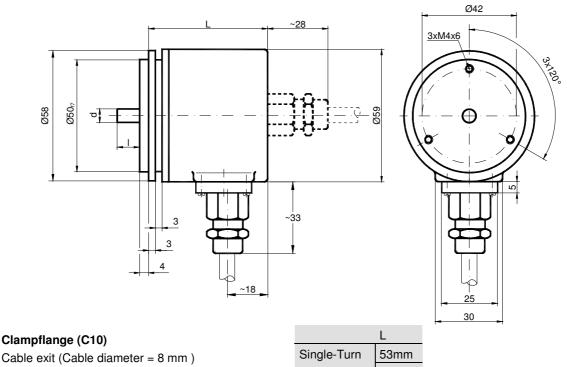


# **Mechanical drawings**

# Synchroflange (S)

Two versions available Cable exit (cable diameter = 8 mm)

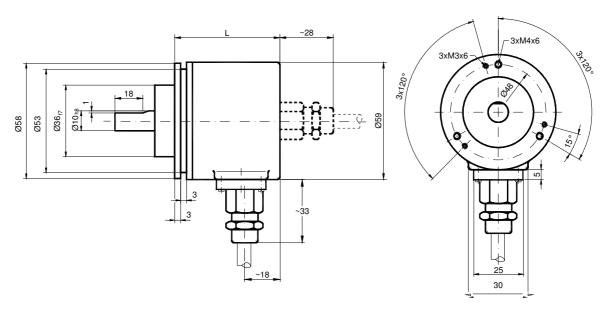
Synchroflange	d / mm	I / mm		
Version S06	6 <sub>f6</sub>	10		
Version S10	10 <sub>h8</sub>	20		



## Clampflange (C10)

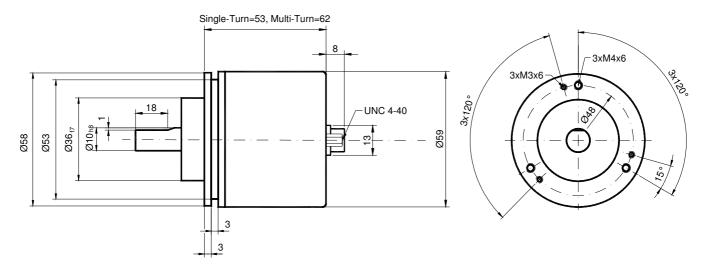
or 5 pin M12 connector

	L
Single-Turn	53mm
Multi-Turn	62mm





# Clampflange (C), 9 pin D-Sub connector



## Synchroflange (S), 9 pin connector

The dimensions of encoder housing in the versions cable exit, 12 pin circular connector and 5 pin connector from clamp flange are also valid for the synchro flange.

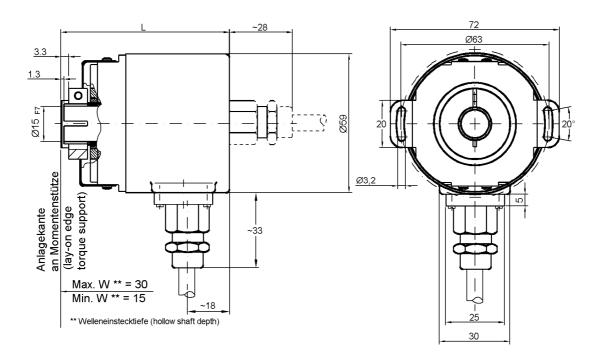




# Blind hollow shaft (B)

Cable exit (cable diameter = 8 mm) or 5 pin M12 connector

Connection (Cable/Connector)	L
Singleturn	53 mm
Multiturn	81 mm



## **Mounting instructions**

The clamp ring should only be tightened if the shaft of the driving element is inserted into the hub shaft.

The diameter of the hollow shaft can be reduced to 12mm, 10 mm or 8 mm by using an adapter (this reducing adapter can be pushed into the hollow shaft).

Maximum shaft movements of the drive element are listed in the table.

	Axial	Radial
static	± 0,3 mm	± 0,5 mm
dynamic	± 0,1 mm	± 0,2 mm



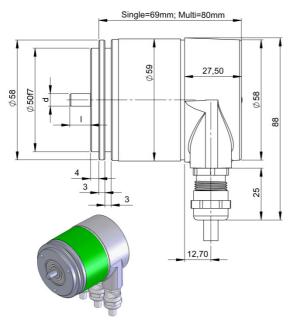


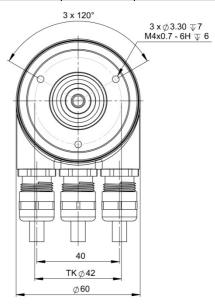
# Mechanical drawings with connection cap

### Synchro flange (S)

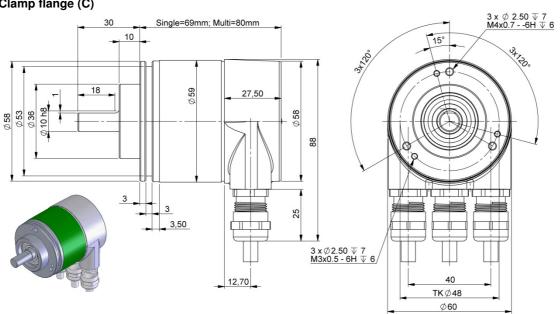
Two versions available

Synchro flange	d / mm	I / mm
Version S06	6 <sub>f6</sub>	10
Version S10	10 <sub>h8</sub>	20



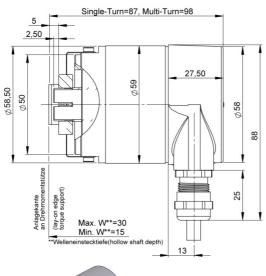


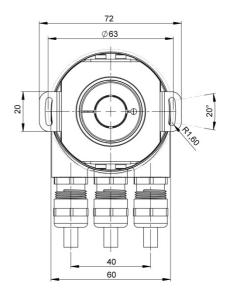
### Clamp flange (C)





# Hollow shaft (B)







## **Mounting instructions**

The clamp ring may only be tightened if the shaft of the driving element is in the hollow shaft.

The diameter of the hollow shaft can be reduced to 12mm, 10 mm or 8 mm by using an adapter (this reducing adapter can be pushed into the hollow shaft).

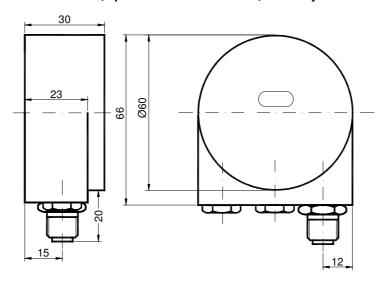
Maximum shaft movements of the drive element are listed in the table.

	axial	radial
static	± 0.3 mm	± 0.5 mm
dynamic	± 0.1 mm	± 0.2 mm

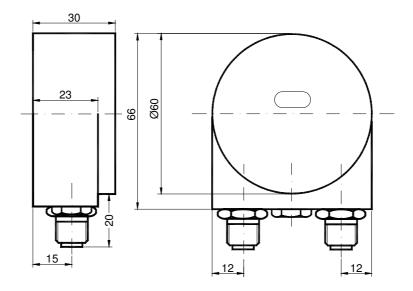




# Connection cap AH58-B1CA-1BW, 5pin round connector M12, Micro style



# Connection cap AH58-B1CA-2BW, female and male connector 5pin connector M12, Micro Style







### **Heavy Duty version**

These "Outdoor encoder" is suitable for harsh industrial environments. The heavy-duty option for the CANopen encoder provides a wide temperature range, protection elements against perspiration water inside the encoder and a heavy-duty housing. Uppermost attention was laid on a high EMI protection. Micro style connectors for power supply and bus-in / bus-out connection allow easy installation of the encoder. The CANopen encoder can be configured with all available project tools by implementing the ESD file into the current project.

### Main features

- Compact dimensions
- Heavy Duty housing
- Protective element against perspiration water
- Integrated T-coupler
- Standard protection class:

IP66 shaft side IP67 casing side

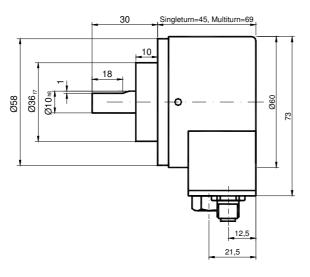


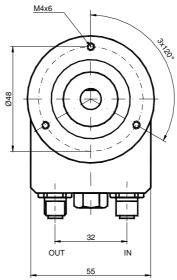






# Heavy Duty version with solid shaft and Clamp flange(C)





# Heavy Duty version with blind shaft (B)

Maximum shaft movements of drive element are listed in the table.

	Axial	Radial
static	± 0,3 mm	± 0,5 mm
dynamic	± 0,1 mm	± 0,2 mm

## **Models/Ordering Description**

(Models/Ordering Description for Heavy Duty Version → see next side)





# Description Type key

Interface	CANopen	CA							
Version		<b>A</b> 1							
Code	Binary		В						
Revolutions (Bits)	Singleturn			00					
	Multiturn (4096 re	evolutions)		12					
	Multiturn (16384	revolutions)		14					
Steps per revolution	4096 (0,09°)				12				
	8192 (0,04°)				13				
	65536 (0,005°)				16				
Flange	Clamp flange					С			
	Synchro flange					S			
	Through Hollow	Shaft				Т			
	Blind shaft					В			
Shaft diameter	06 mm						06		
	10 mm						10		
	12 mm (Through		ft)				12		
	15 mm (Blind Ho	llow shaft)					15		
Mechanical options	without							0	
	Shaft sealing (IP	(66)						S	
	Stainless steel ve	ersion*						V	
	Customized							С	
Connection	Cable exit 1m, ra	adial, open c	able e	ends					CRW
	Cable exit 1m, a	xial, open ca	ıble e	nds					CAW
	Connection cap	**							0CC
	Connector exit, r	adial, 5 pin	male I	M12					PRM
	Connector exit, a	axial, 5 pin n	nale N	/112					PAM
	Connector exit, a	axial, 9 pin D	-Sub						PA9

Standard = bold, further models on request

<sup>\*</sup> Stainless Steel version is not available with radial cable or connector exit (namely CRW, PRM)

<sup>\*\*</sup> The connection cap has to be ordered separately – see accessories!



# **Models/Ordering Description for Heavy Duty Version**

Description Type key

	0.444								
Interface	CANopen	CA							
Version		<b>A</b> 1							
Code	Binary		В						
Revolutions (Bits)	Singleturn			00					
	Multiturn (4096 re	evolutions	)	12					
	Multiturn (16384	revolution	s)	14					
Steps per revolution	4096				12				
	8192				13				
	65536				16				
Flange	Clamp flange					С			
	Synchro flange					S			
	Blind shaft					В			
Shaft diameter	10 mm						10		
	15 mm (Hollow s	haft)					15		
Mechanical options	without							Н	
	Customized							С	
Connection	1x 5 pin M12 co	onnector r	nale, 1:	x 5 pin	M12	connecto	or fem	nale,	PRN
	1x 5 pin M12 con	nector ma	ıle, ven	ting ele	ement				PRM